

IEEE Standard for Digital Test Interchange Format (DTIF)

IEEE-SA Standards Board

Sponsored by the
Standards Coordinating Committee 20 (SCC20)

IEEE Standard for Digital Test Interchange Format (DTIF)

Sponsor

Standards Coordinating Committee 20 (SCC20)
of the
IEEE-SA Standards Board

Approved 7 December 2016

IEEE-SA Standards Board

Abstract: The information content and the data formats for the interchange of digital test program data between digital automated test program generators (DATPGs) and automatic test equipment (ATE) for board-level printed circuit assemblies are defined. This information can be broadly grouped into data that defines the following: user under test (UUT) model, stimulus and response, fault dictionary, and probe.

Keywords: automatic test equipment, ATE, DATPG, digital automated test program generator, digital test interchange format, DTIF, fault dictionary data, IEEE 1445™

The Institute of Electrical and Electronics Engineers, Inc.
3 Park Avenue, New York, NY 10016-5997, USA

Copyright © 2017 by The Institute of Electrical and Electronics Engineers, Inc.
All rights reserved. Published 27 January 2017. Printed in the United States of America.

IEEE is a registered trademark in the U.S. Patent & Trademark Office, owned by The Institute of Electrical and Electronics Engineers, Incorporated.

LASAR™ is a trademark of Teradyne Inc.

PDF: ISBN 978-1-5044-3691-5 STD22392
Print: ISBN 978-1-5044-3692-2 STDPD22392

IEEE prohibits discrimination, harassment, and bullying.

For more information, visit <http://www.ieee.org/web/aboutus/whatis/policies/p9-26.html>.

No part of this publication may be reproduced in any form, in an electronic retrieval system or otherwise, without the prior written permission of the publisher.

Important Notices and Disclaimers Concerning IEEE Standards Documents

IEEE documents are made available for use subject to important notices and legal disclaimers. These notices and disclaimers, or a reference to this page, appear in all standards and may be found under the heading “Important Notices and Disclaimers Concerning IEEE Standards Documents.” They can also be obtained on request from IEEE or viewed at <http://standards.ieee.org/IPR/disclaimers.html>.

Notice and Disclaimer of Liability Concerning the Use of IEEE Standards Documents

IEEE Standards documents (standards, recommended practices, and guides), both full-use and trial-use, are developed within IEEE Societies and the Standards Coordinating Committees of the IEEE Standards Association (“IEEE-SA”) Standards Board. IEEE (“the Institute”) develops its standards through a consensus development process, approved by the American National Standards Institute (“ANSI”), which brings together volunteers representing varied viewpoints and interests to achieve the final product. IEEE Standards are documents developed through scientific, academic, and industry-based technical working groups. Volunteers in IEEE working groups are not necessarily members of the Institute and participate without compensation from IEEE. While IEEE administers the process and establishes rules to promote fairness in the consensus development process, IEEE does not independently evaluate, test, or verify the accuracy of any of the information or the soundness of any judgments contained in its standards.

IEEE Standards do not guarantee or ensure safety, security, health, or environmental protection, or ensure against interference with or from other devices or networks. Implementers and users of IEEE Standards documents are responsible for determining and complying with all appropriate safety, security, environmental, health, and interference protection practices and all applicable laws and regulations.

IEEE does not warrant or represent the accuracy or content of the material contained in its standards, and expressly disclaims all warranties (express, implied and statutory) not included in this or any other document relating to the standard, including, but not limited to, the warranties of: merchantability; fitness for a particular purpose; non-infringement; and quality, accuracy, effectiveness, currency, or completeness of material. In addition, IEEE disclaims any and all conditions relating to: results; and workmanlike effort. IEEE standards documents are supplied “AS IS” and “WITH ALL FAULTS.”

Use of an IEEE standard is wholly voluntary. The existence of an IEEE standard does not imply that there are no other ways to produce, test, measure, purchase, market, or provide other goods and services related to the scope of the IEEE standard. Furthermore, the viewpoint expressed at the time a standard is approved and issued is subject to change brought about through developments in the state of the art and comments received from users of the standard.

In publishing and making its standards available, IEEE is not suggesting or rendering professional or other services for, or on behalf of, any person or entity nor is IEEE undertaking to perform any duty owed by any other person or entity to another. Any person utilizing any IEEE Standards document, should rely upon his or her own independent judgment in the exercise of reasonable care in any given circumstances or, as appropriate, seek the advice of a competent professional in determining the appropriateness of a given IEEE standard.

IN NO EVENT SHALL IEEE BE LIABLE FOR ANY DIRECT, INDIRECT, INCIDENTAL, SPECIAL, EXEMPLARY, OR CONSEQUENTIAL DAMAGES (INCLUDING, BUT NOT LIMITED TO: PROCUREMENT OF SUBSTITUTE GOODS OR SERVICES; LOSS OF USE, DATA, OR PROFITS; OR BUSINESS INTERRUPTION) HOWEVER CAUSED AND ON ANY THEORY OF LIABILITY, WHETHER IN CONTRACT, STRICT LIABILITY, OR TORT (INCLUDING NEGLIGENCE OR OTHERWISE) ARISING IN ANY WAY OUT OF THE PUBLICATION, USE OF, OR RELIANCE UPON ANY STANDARD, EVEN IF ADVISED OF THE POSSIBILITY OF SUCH DAMAGE AND REGARDLESS OF WHETHER SUCH DAMAGE WAS FORESEEABLE.

Translations

The IEEE consensus development process involves the review of documents in English only. In the event that an IEEE standard is translated, only the English version published by IEEE should be considered the approved IEEE standard.

Official statements

A statement, written or oral, that is not processed in accordance with the IEEE-SA Standards Board Operations Manual shall not be considered or inferred to be the official position of IEEE or any of its committees and shall not be considered to be, or be relied upon as, a formal position of IEEE. At lectures, symposia, seminars, or educational courses, an individual presenting information on IEEE standards shall make it clear that his or her views should be considered the personal views of that individual rather than the formal position of IEEE.

Comments on standards

Comments for revision of IEEE Standards documents are welcome from any interested party, regardless of membership affiliation with IEEE. However, IEEE does not provide consulting information or advice pertaining to IEEE Standards documents. Suggestions for changes in documents should be in the form of a proposed change of text, together with appropriate supporting comments. Since IEEE standards represent a consensus of concerned interests, it is important that any responses to comments and questions also receive the concurrence of a balance of interests. For this reason, IEEE and the members of its societies and Standards Coordinating Committees are not able to provide an instant response to comments or questions except in those cases where the matter has previously been addressed. For the same reason, IEEE does not respond to interpretation requests. Any person who would like to participate in revisions to an IEEE standard is welcome to join the relevant IEEE working group.

Comments on standards should be submitted to the following address:

Secretary, IEEE-SA Standards Board
445 Hoes Lane
Piscataway, NJ 08854 USA

Laws and regulations

Users of IEEE Standards documents should consult all applicable laws and regulations. Compliance with the provisions of any IEEE Standards document does not imply compliance to any applicable regulatory requirements. Implementers of the standard are responsible for observing or referring to the applicable regulatory requirements. IEEE does not, by the publication of its standards, intend to urge action that is not in compliance with applicable laws, and these documents may not be construed as doing so.

Copyrights

IEEE draft and approved standards are copyrighted by IEEE under US and international copyright laws. They are made available by IEEE and are adopted for a wide variety of both public and private uses. These include both use, by reference, in laws and regulations, and use in private self-regulation, standardization, and the promotion of engineering practices and methods. By making these documents available for use and adoption by public authorities and private users, IEEE does not waive any rights in copyright to the documents.

Photocopies

Subject to payment of the appropriate fee, IEEE will grant users a limited, non-exclusive license to photocopy portions of any individual standard for company or organizational internal use or individual, non-commercial use only. To arrange for payment of licensing fees, please contact Copyright Clearance Center, Customer Service, 222 Rosewood Drive, Danvers, MA 01923 USA; +1 978 750 8400. Permission to photocopy portions of any individual standard for educational classroom use can also be obtained through the Copyright Clearance Center.

Updating of IEEE Standards documents

Users of IEEE Standards documents should be aware that these documents may be superseded at any time by the issuance of new editions or may be amended from time to time through the issuance of amendments, corrigenda, or errata. An official IEEE document at any point in time consists of the current edition of the document together with any amendments, corrigenda, or errata then in effect.

Every IEEE standard is subjected to review at least every 10 years. When a document is more than 10 years old and has not undergone a revision process, it is reasonable to conclude that its contents, although still of some value, do not wholly reflect the present state of the art. Users are cautioned to check to determine that they have the latest edition of any IEEE standard.

In order to determine whether a given document is the current edition and whether it has been amended through the issuance of amendments, corrigenda, or errata, visit the IEEE Xplore at <http://ieeexplore.ieee.org/> or contact IEEE at the address listed previously. For more information about the IEEE-SA or IEEE's standards development process, visit the IEEE-SA Website at <http://standards.ieee.org>.

Errata

Errata, if any, for all IEEE standards can be accessed on the IEEE-SA Website at the following URL: <http://standards.ieee.org/findstds/errata/index.html>. Users are encouraged to check this URL for errata periodically.

Patents

Attention is called to the possibility that implementation of this standard may require use of subject matter covered by patent rights. By publication of this standard, no position is taken by the IEEE with respect to the existence or validity of any patent rights in connection therewith. If a patent holder or patent applicant has filed a statement of assurance via an Accepted Letter of Assurance, then the statement is listed on the IEEE-SA Website at <http://standards.ieee.org/about/sasb/patcom/patents.html>. Letters of Assurance may indicate whether the Submitter is willing or unwilling to grant licenses under patent rights without compensation or under reasonable rates, with reasonable terms and conditions that are demonstrably free of any unfair discrimination to applicants desiring to obtain such licenses.

Essential Patent Claims may exist for which a Letter of Assurance has not been received. The IEEE is not responsible for identifying Essential Patent Claims for which a license may be required, for conducting inquiries into the legal validity or scope of Patents Claims, or determining whether any licensing terms or conditions provided in connection with submission of a Letter of Assurance, if any, or in any licensing agreements are reasonable or non-discriminatory. Users of this standard are expressly advised that determination of the validity of any patent rights, and the risk of infringement of such rights, is entirely their own responsibility. Further information may be obtained from the IEEE Standards Association.

Participants

At the time this IEEE standard was completed, the P1445 Working Group had the following membership:

Mike Seavey, *Chair*
Teresa Lopes, *Vice-Chair*

Alan Blair
William Frank
Chris Geiger
Chris Gorringe

Mukund Modi
Ion Neag
Les Orlidge

Mike Rutledge
John Sheppard
John Stabler
Joseph Stanco

The following members of the individual balloting committee voted on this standard. Balloters may have voted for approval, disapproval, or abstention.

W. Larry Adams Jr.
Malcom Brown
David Droste
Heiko Ehrenberg
Chris Gorringe
Randall Groves
Werner Hoelzl
Noriyuki Ikeuchi

Yuri Khersonsky
Adam Ley
Teresa Lopes
Edward McCall
Mukund Modi
Ion Neag
Michael Newman
Les Orlidge
Bartien Sayogo

Mike Seavey
John Sheppard
Robert Spinner
Joseph Stanco
Michael Stora
Walter Struppler
Ronald Taylor
Oren Yuen

When the IEEE-SA Standards Board approved this standard on 7 December 2016, it had the following membership:

Jean-Philippe Faure, *Chair*
Ted Burse, *Vice Chair*
John D. Kulick, *Past Chair*
Konstantinos Karachalios, *Secretary*

Chuck Adams
Masayuki Ariyoshi
Stephen Dukes
Jianbin Fan
J. Travis Griffith
Gary Hoffman

Ronald W. Hotchkiss
Michael Janezic
Joseph L. Koepfinger*
Hung Ling
Kevin Lu
Annette D. Reilly
Gary Robinson

Mehmet Ulema
Yingli Wen
Howard Wolfman
Don Wright
Yu Yuan
Daidi Zhong

*Member Emeritus

Introduction

This introduction is not part of IEEE Std 1445-2016, IEEE Standard for Digital Test Interchange Format (DTIF).

A digital automated test program generator (DATPG) produces test pattern and diagnostic data that can be used for testing printed circuit assemblies on automatic test equipment (ATE). The use of several DATPGs, all with individual output formats, created a need for many unique post-processors to be developed and maintained for the life of the ATE. These post-processors supported the link from specific DATPGs to specific testers. The proliferation of unique formats and post-processors created logistical support problems and therefore identified a need for standardization. A DATPG and ATE independent output data format is required to limit the number of post-processors (one for each ATE) requiring life cycle support. The digital test interchange format (DTIF) was chosen because of its wide use and because it was becoming known in industry as the de facto standard.

This standard provides the basis to standardize digital test information for use on ATE. The digital test information consists of the unit under test (UUT) model information, stimulus and response data, fault dictionary data, and probe data.

DTIF is unique from IEEE Std 1450.1™, IEEE Standard Test Interface Language (STIL) for Digital Test Vector Data [B2].¹ STIL was developed to standardize the output interface of existing computer-aided engineering (CAE) tools with the input interface of ATE for integrated circuit (IC) testing only. STIL does not provide board-level fault diagnostics.

Dedication

We, IEEE Standards Coordinating Committee 20 (SCC20), dedicate this standard to its major contributor, our departed colleague, William (Brit) Frank. Brit was in many ways a model for all engineers as he demonstrated through his dedication, tenacity, drive, persistence and commitment to his profession, colleagues, and faith.

¹The numbers in brackets correspond to those of the bibliography in Annex C.

Contents

1. Overview.....	10
1.1 Scope.....	10
1.2 Purpose.....	10
1.3 General.....	10
2. Normative references	11
3. Definitions, acronyms and abbreviations	11
3.1 Definitions.....	11
3.2 Acronyms and abbreviations	13
4. Data organization overview of the DTIF standard environment.....	14
4.1 UUT Model Group	15
4.2 Stimulus and response group.....	16
4.3 Fault Dictionary Group.....	17
4.4 Probe Group	17
5. File type specifications	18
5.1 HEADER file type.....	18
5.2 STIMULUS file type.....	19
5.3 PO_RESPONSE file type.....	20
5.4 PI_NAMES file type.....	21
5.5 PO_NAMES file type.....	22
5.6 MAIN_MODEL file type	23
5.7 COMPONENT_TYPE file type	24
5.8 USER_NODE file type.....	26
5.9 INPUT_PIN_NAMES file type.....	27
5.10 OUTPUT_PIN_NAMES file type.....	27
5.11 NEAR_FROMS_POINTERS file type.....	28
5.12 NEAR_FROMS file type.....	28
5.13 EVENT file type.....	29
5.14 SETTLED_STATE_ONLY file type.....	31
5.15 SETTLED_STATE_&_PULSES file type.....	31
5.16 NODE_SOURCE file type	33
5.17 STEPS file type.....	34
5.18 F.D._POPATS file type	34
5.19 F.D._FAULT_SIGNATURES file type.....	35
5.20 F.D._PRINT_STRINGS file type	37
5.21 TRISTATE_FROMS_POINTERS file type	38
5.22 TRISTATE_FROMS file type.....	38
5.23 PSEUDOPI_NAMES file type	39
5.24 TIMING_SETS file type	40
5.25 TIMING_PER_PATTERN file type	41
5.26 PHASE_CONNECTIONS file type	42
5.27 AUXILIARY_PIN_NAMES file type.....	43
5.28 PI_FORMATS file type	44
5.29 FORMAT_ATTRIBUTES file type.....	45
5.30 F.D._CROSS_REFERENCE file type.....	46
5.31 PROBETAG_DEFINITIONS file type	47
5.32 PROBETAG_ASSIGNMENTS file type	48
5.33 BURSTS file type.....	49
5.34 STIMULUS_TEXT file type.....	49

5.35	NODE_NAMES file type	50
5.36	EVENTS_INIT file type	51
5.37	EQUIV_FAULTS file type	52
5.38	PROBE_DETECTION file type	53
5.39	F.D._EQUIV_SETS file type	54
6.	Conformance	54
6.1	End-to-end test (e.g., go/nogo test)	55
6.2	Fault dictionary diagnostics	55
6.3	Guided probe diagnostics	56
	Annex A (informative) IEEE download website material associated with this document	58
	Annex B (informative) Example of a circuit used in a test simulation	59
	Annex C (informative) Bibliography	62

IEEE Standard for Digital Test Interchange Format (DTIF)

1. Overview

The digital test interchange format (DTIF) is designed to provide a mechanism for digital test data interchange independent of specific digital automated test program generators (DATPGs) and test systems. The DTIF provides a neutral database for the development and delivery of digital simulation based test program sets (TPSs). DTIF functionally supports the Unit Under Test (UUT) Model, Stimulus and Response, Fault Dictionary, and Probe databases.

1.1 Scope

This standard defines DATPG output data formats and informational content for UUT models, stimulus and response patterns, fault dictionaries, and diagnostic probing. These outputs provide a standard exchange format for automatic test equipment (ATE).

1.2 Purpose

This standard is to be used as the standard definition of DATPG output formats and informational content.

1.3 General

1.3.1 Application of this document's annexes

This document includes three annexes: [Annex A](#), [Annex B](#), and [Annex C](#), which are informative and are provided strictly as information for users, implementers, and maintainers of this document.

1.3.2 Word usage

In accordance with *the IEEE Standards Style Manual* [B1], the word *shall* is used to indicate mandatory requirements strictly to be followed in order to conform to the standard and from which no deviation is permitted (*shall equals is required to*). The use of the word *must* is used only to describe unavoidable situations. The use of the word *will* is only used in statements of fact.

The word *should* is used to indicate that among several possibilities one is recommended as particularly suitable, without mentioning or excluding others (*should equals is recommended that*).

The word *may* is used to indicate a course of action permissible within the limits of the standard (*may equals is permitted to*).

The word *can* is used for statements of possibility and capability (*can equals is able to*).